



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

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003147

D350-822-013
Job Sheet 176674



Part No: D350-822-013

Job Qty: 2 ea

Part Name: PA100 PUREair System for AS350/EC130 - Provisions



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 4/27/18

Job Tracking No:

Due Date: 5/23/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV G IPP REV:A 16.09.01 NEW ISSUE DD VERF:JFS IPP Rev.B 17.07.11 As per IIN Rev.G DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	5/23/18	5/23/18	0.00	0.00	Start Up Stores/Pkg-1		MAY 1 1 2018
110	Packaging	2 pcs	5/23/18	5/23/18	0.00	0.00	Packaging1-4		MAY 10 2018
120	QC	2 pcs	5/23/18	5/23/18	0.00	0.00	QC4		J.R.B. 58
125	DC	2 pcs	5/23/18	5/23/18	0.00	0.00	DC		9-89
130	Packaging	2 pcs	5/23/18	5/23/18	0.00	0.00	Packaging3-1		J.R.B. 58
140	QC21-FG	2 Ea	5/23/18	5/23/18	0.00	0.00	QC21		9-89

Part Op 125 - Photocopy bluefile & type labels per PPP D350-822-013 CHG002

Descriptions: 130 - Identify and pack for shipping as per PPP D350-822-013

DAS
21 MAY 2 2 2018
9-89



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Container No: S070424



Part: D350-822-013

Job No: 176674

Serial No/Batch: S070424

Revision: G

Inspector:

Date: 05/11/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
23350CA050	Washer	4 Ea (2 ea)	90-Start up Operation	5013736
650.0401	Pureair Fairing Assembly	2 Ea (1 ea)	90-Start up Operation	5042246 x 1 5042248
8411999090	Gasket - P/N 9752100180	2 pcs (1 ea)	90-Start up Operation	5050837
9945000120	Gasket (for B3e models)	2 pcs (1 ea)	90-Start up Operation	5048154
AN821-12J	Elbow (or AN821-12K or 12S)	4 Ea (2 ea)	90-Start up Operation	5054890
AN929-12J	Cap	2 Ea (1 ea)	90-Start up Operation	5054741
D4925-041	Mounting Plate Assembly	2 Ea (1 ea)	90-Start up Operation	5047449
D4931-1	Engine Fitting (for acft models B2 & previous)	2 Ea (1 ea)	90-Start up Operation	5043549
D4931-3	Engine Fitting (For B3 Models)	2 Ea (1 ea)	90-Start up Operation	5047934
D4931-5	Engine Fitting (for B3e models)	2 Ea (1 ea)	90-Start up Operation	5042643
D4935-1	Mounting Bracket	12 Ea (6 ea)	90-Start up Operation	5040059
D4943-1	Flex Hose	2 Ea (1 ea)	90-Start up Operation	F150119
D4961-041	Tube Assembly	2 Ea (1 ea)	90-Start up Operation	5060505
D4961-043	Tube Assembly	2 Ea (1 ea)	90-Start up Operation	5052445
D5079-1	Placard, Eaps	4 Ea (2 ea)	90-Start up Operation	5046377
D5090-041	Duct Assembly	2 Ea (1 ea)	90-Start up Operation	5060605
D5105-1	Handle	4 Ea (2 ea)	90-Start up Operation	5047676
D5110-1	Swivel Nut Fitting	2 Ea (1 ea)	90-Start up Operation	5044365
D5179-1	Doubler	4 Ea (2 ea)	90-Start up Operation	5048995
D5179-3	Doubler	4 Ea (2 ea)	90-Start up Operation	5044909
D5194-1	Doubler	4 Ea (2 ea)	90-Start up Operation	5051509
D5208-041	Blanking Plate Assembly	6 Ea (3 ea)	90-Start up Operation	5060094
LN9038-05012	Bolt	72 pcs (36 ea)	90-Start up Operation	5051912
LN9038-05040	Bolt	2 pcs (1 ea)	90-Start up Operation	F136260
LN9348-05	Nut	60 pcs (30 ea)	90-Start up Operation	5042037
MS20470AD3-4	Rivet, Universal Head	36 Ea (18 ea)	90-Start up Operation	F4136665-40
MS21919WCH12	Clamp	2 Ea (1 ea)	90-Start up Operation	5014744
MS9592-138	Bracket	2 pcs (1 ea)	90-Start up Operation	5014155
NAS1149D0332J	Washer	5035396 x 80 132 Ea (66 ea)	90-Start up Operation	5020606 x 80
NAS43DD3-64	Spacer	2 Ea (1 ea)	90-Start up Operation	5050057
22208CM050016E	Screw	4 pcs (2 ea)	90-Start up Operation	F4138012
9945000160	Gasket	2 Ea (1 ea)	90-Start up Operation	5050821

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	22208CM050016E	4	36	0
	23350CA050	4	69	0
	650.0401	2	13	0
	8411999090	2	10	0
	9945000120	2	10	0
	9945000160	2	7	0
	AN821-12J	4	29	0
	AN929-12J	2	8	0
	D4925-041	2	17	0
	D4931-1	2	25	0
	D4931-3	2	9	0
	D4931-5	2	10	0
	D4935-1	12	48	0
	D4943-1	2	7	0
	D4961-041	2	15	0
	D4961-043	2	4	0
	D5079-1	4	22	0
	D5090-041	2	7	0
	D5105-1	4	16	0
	D5110-1	2	24	0
	D5179-1	4	27	0
	D5179-3	4	42	0
	D5194-1	4	17	0
	D5208-041	6	20	0
	LN9038-05012	72	306	0
	LN9038-05040	2	34	0
	LN9348-05	60	135	0
	MS20470AD3-4	36	6,719	0
	MS21919WCH12	2	9	0
	MS9592-138	2	25	0
	NAS1149D0332J	132	2,491	0
	NAS43DD3-64	2	24	0
Part Specifications				
Specifications could not be found.				

5.0 PARTS LIST

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D350-822-011	PA100 PUREAIR SYSTEM
	X	D350-822-013	PA100 PUREAIR PROVISIONS
1		QB05008	PUREAIR SYSTEM
1**		QR10616	TUBE REPAIR KIT
1**		QB21304	PUREAIR PANEL ASSY
1**		QB21310	TRANSITION DUCT ASSY
1**		QB21308	FOD SCREEN ASSY
15**		LN29985-A05	ANCHOR NUT
56**		LN9038-05018	BOLT
56**		BS4320-A5	WASHER
40**		MS20426AD3-3	RIVET
1	1	650.0401	PUREAIR FAIRING ASSY
1	1	D4925-041	MOUNTING PLATE ASSY
1*	1*	D4931-1	ENGINE FITTING
1*	1*	D4931-3	ENGINE FITTING
1*	1*	D4931-5	ENGINE FITTING
6	6	D4935-1	MOUNTING BRACKET
1	1	D4943-1	FLEX HOSE
1	1	D4961-041	TUBE ASSEMBLY
1	1	D4961-043	TUBE ASSEMBLY
2	2	D5079-1	PLACARD
1	1	D5090-041	DUCT ASSEMBLY
2	2	D5105-1	HANDLE
1	1	D5110-1	SWIVEL NUT FITTING
2	2	D5179-1	DOUBLER
2	2	D5179-3	DOUBLER
2	2	D5194-1	DOUBLER
3	3	D5208-041	BLANKING PLATE ASSY
2	2	23350CA050	LOCKING TAB
1*	1*	9752100180	GASKET
1*	1*	9945000120	GASKET
1*	1*	706A33-201-001	GASKET
2	2	22208CM050016E	SCREW
2	2	AS1034J1212	ELBOW (OR AN821-12K OR AN821-12S OR AN821-12J)
1	1	AN929-12J	CAP
66	66	BS4320-A5	WASHER (OR NAS1149D0332J)
36	36	LN9038-05012	BOLT
1	1	LN9038-05040	BOLT
30	30	LN9348-05	NUT
18	18	MS20470AD3-4	RIVET
1	1	MS21919WCH12	CLAMP (OR MS21919WHG12)
1	1	MS9592-138	BRACKET
1	1	NAS43DD3-64	SPACER

* USE APPROPRIATE FITTING/GASKET BASED ON ENGINE INSTALLATION

** PART OF QB05008 ABOVE

REFERENCE ONLY

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Revision: G

Date: 17.06.20

Change Record

PAGE 1 OF 1

Part Number: D350-822-013

Description: PA100 PUREAIR PROVISIONS

[illegible]